



Dart Aerospace Ltd.
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648.4708

Job Sheet 193325



Part No: 648.4708

Job Qty: 1 pcs

Part Name: SWA6A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/11/19

Job Tracking No:

Due Date: 4/15/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG OM & OOPM-SWA6A Rev. 2

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	4/15/19	4/15/19	0.00	0.00	Small Fab - 1		DAS 28 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	4/15/19	4/15/19	0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							DC - 1 - B4B		
							DC - 2 - B4B		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/15/19	4/15/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S171884



Part: 648.4708

Job No: 193325

Serial No/Batch: S171884

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 04/11/19

				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	4/15/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS
21 APR 12 2019
9-89

Part Op 110 - (Small Fab)
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 125 - Document Control) Photocopy blue file O&OPM-SWA6A Rev.2
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

009229

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037670
188-FPSS-1032-1/4	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5073061
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037669
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037083
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-Small Fab - 1	5168927
600.1319	Up Decal	1 pcs (1 ea)	110-Small Fab - 1	5037066
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	1 ft (1 ea)	110-Small Fab - 1	5159114
SWA6A-1100	Upper Bearing	1 pcs (1 ea)	110-Small Fab - 1	5128642
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab - 1	5152504
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	110-Small Fab - 1	5105372
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	110-Small Fab - 1	5093403
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	110-Small Fab - 1	5084069
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Small Fab - 1	5097727
SWA6A-400	Thrust Washer	1 pcs (1 ea)	110-Small Fab - 1	5158385

01004-08-047

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/2	1	55	0
	188-FPSS-1032-1/4	1	197	0
	188-FPSS-1032-3/8	1	81	0
	188-FPSS-1032-5/8	1	267	0
	188-FSCS-1032-5/8	4	158	0
	600.1319	1	10	0
	EL314-SJTOW	1	0	0
	SWA6A-1100	1	17	0
	SWA6A-1200	1	9	0
	SWA6A-1300	1	11	0
	SWA6A-1400	1	19	0
	SWA6A-1900	12	165	0
	SWA6A-2000	4	667	0
	SWA6A-400	1	10	0
Part Specifications				
Specifications could not be found.				

Plex 4/11/19 7:57 AM dart.lacelle.linda